

CERTIFICATE

Welding of railway vehicles and components according to EN 15085-2

This is to certify that **WiRoPa GmbH**

**Marie-Curie-Straße 1
48712 Gescher
GERMANY**

is qualified to perform welding work within the range of certification of:

Certification level CL1 according to EN 15085-2

Field of application: • New build of parts for railway vehicles CL1,
without design (e.g. supporting frames, obstacle deflectors)

Range of certification

Welding process according to EN ISO 4063	Material group according to CEN ISO/TR 15608	Dimensions	Comments
131	8.1	t = 3 - 6.5 mm	FW
	8.1	t = 3 - 10 mm	BW
135	2.2	t = 3 - 12 mm	FW
	1.2	t = 3 - 20 mm	BW
	1.2	t >= 5 mm	FW

Responsible welding coordinator: Hermann Rietfort (IWE) born: 22.11.1968

Deputy with equal rights: -

Deputy: see reverse

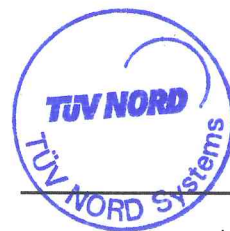
Certificate no.: TÜVNORD/15085/CL1/168/2/13

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Valid: from 18.03.2019 to 10.03.2022

Issued on: 18.03.2019

Auditor: GRÖNING
General regulations (see reverse)




Hoffmann
certification body